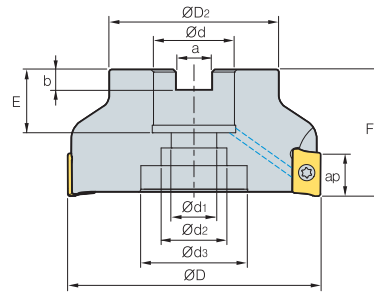


AMC(M)4000S



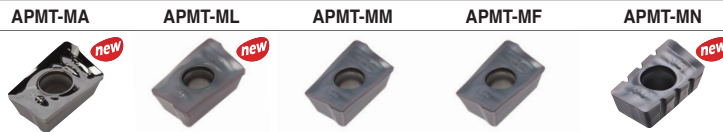
• AR: 13°~15°
• RR: -12°~7°

(mm)

Designation	⊙	ØD	ØD2	Ød	Ød1	Ød2	Ød3	a	b	E	F	ap	kg	
AMCM	4050HS	5	50	42	22	11	18	-	10.4	6.3	21	40	17	0.28
	4063HS	6	63	49	22	11	18	-	10.4	6.3	21	40	17	0.50
AMC (AMCM)	4080HS	7	80	57	25.4 (27)	14	25	35	9.5(12.4)	6(7)	24(23)	50	17	1.00
	4100HS	8	100	67	31.75(32)	18	26	42	12.7(14.4)	8(9)	32(25)	63(50)	17	2.10
	4125HS	9	125	87	38.1(40)	22	32	52	15.9(16.4)	10(9)	35(29)	63	17	3.30
	4160S	10	160	107	50.8(40)	-	-	100	19(16.4)	11(9)	38(32)	63	17	3.6
	4200S	10	200	108	47.625(60)	-	-	132	25.4(25.7)	14(14)	40(38)	63	17	6

() Metric size

Available inserts



Designation	Cement										page	Designation	Cement										page												
	CN2000	CN30	NCM325	NC5330	NCM535	NCM545	PC2505	PC2010	PC3600	PC3700			PC6510	PC9530	PC9540	PC5300	PC5400	G10	H01	Designation	CN2000	CN30		NCM325	NC5330	NCM535	NCM545	PC2505	PC2010	PC3600	PC3700	PC6510	PC9530	PC5300	PC5400
APMT 1806PDR-MA																	●	APMT 180624PDR-ML																●	
180604PDR-MA																	●	180630R-ML																●	
180612PDR-MA																	●	1806PDSR-MM				●		●	●	●	●	●	●	●	●	●	●	●	
180616PDR-MA																	●	1806PDSR-MF				●													●
180620PDR-MA																	●	180612PDSR-MM				●				●									●
180624PDR-MA																	●	180616PDSR-MM				●													●
180630R-MA																	●	180620PDSR-MM				●													●
1806PDR-ML																	●	180624PDSR-MM				●													●
180604PDR-ML																	●	180630R-MM				●													●
180612PDR-ML																	●	180632R-MM				●													●
180616PDR-ML																	●	1806PDSR-MN3																	●
180620PDR-ML																	●	1806PDSR-MN4																	●

※ Please purchase 2 types of APMT-MN (nick type) inserts with different chip breakers. ※ Please use the cutters with even teeth.

Available arbors

Designation	Ød	NC arbors	Designation	Ød	NC arbors
AMCM	4050HS	BT□□-FMC22-□□	AMC (AMCM)	4125HS	38.1 BT□□-FMA38.1-□□
	4063HS	BT□□-FMA25.4-□□		40 BT□□-FMC40-□□	
AMC (AMCM)	4080HS	BT□□-FMC27-□□	4160S	50.8 BT□□-FMA50.8-□□	
	4100HS	BT□□-FMA31.75-□□	40 BT□□-FMC40-□□		
		32 BT□□-FMC32-□□	4200S	47.625 BT□□-FMA47.625-□□	
			60 BT□□-FMB60-□□		

Parts

Specification		
Ø50~Ø200	FTKA0410	TW15S

Available inserts E05 Available arbors and bolt E400~E402